

# Modular system based on Molten Carbonate Fuel Cells with tailored composite membranes designed for specific flue gas compositions oriented into CCS integration with an industrial power plant

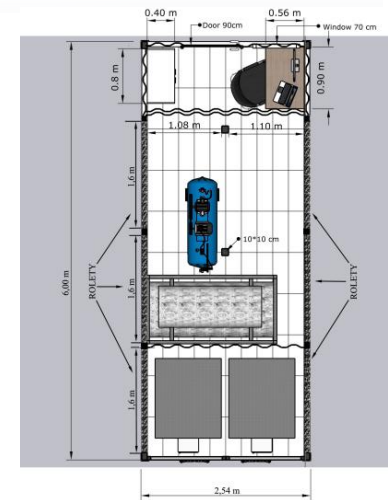
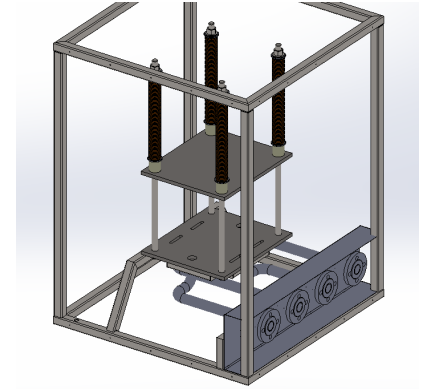
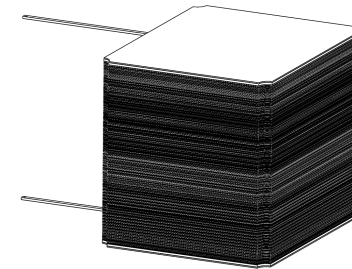
MOLCAR

„Modular system based on Molten Carbonate Fuel Cells with tailored composite members designed for specific flue gas compositions oriented into CCS integration with an industrial power plant”, project contract number NOR/POLNORCCS/MOLCAR/00-17/2020-00

# Work Package 3 (02.2021 .. 03.2023)

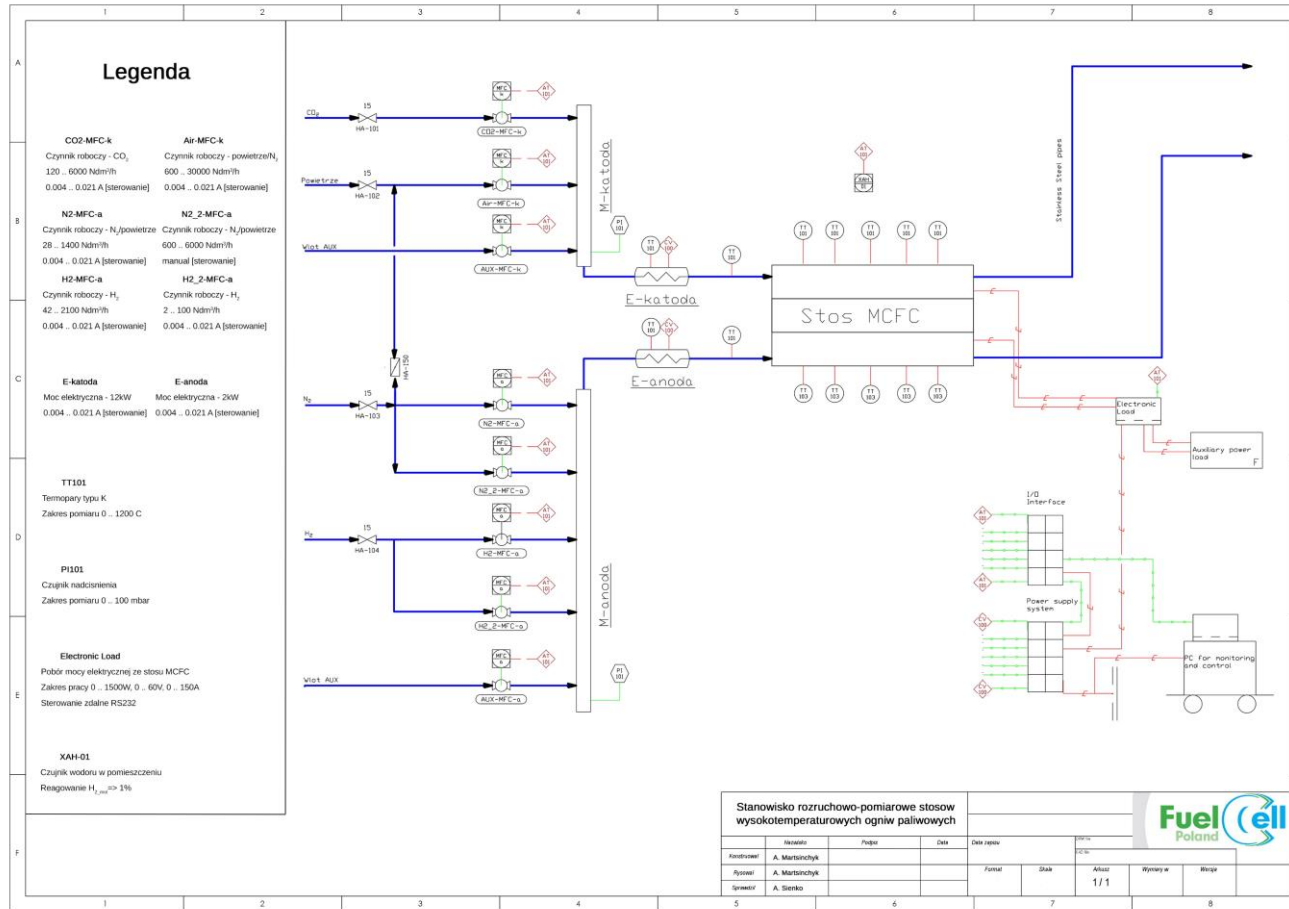
**Goal: Development and construction of the CCS-MCFC installation with nominal power at 10 kWe**

- Task 3.1: Technical documentation
- Task 3.2: Preparation of a prototype installation with MCFC
- Task 3.3: Test run and verification of correct operation of components and a complete container installation with an MCFC stack



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# Task 3.1: Technical documentation

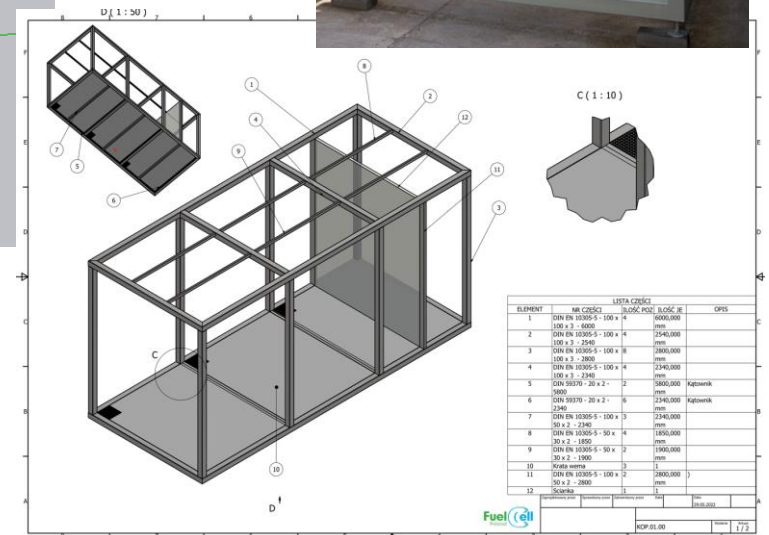
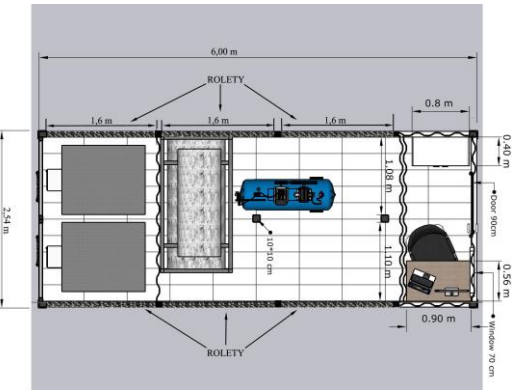
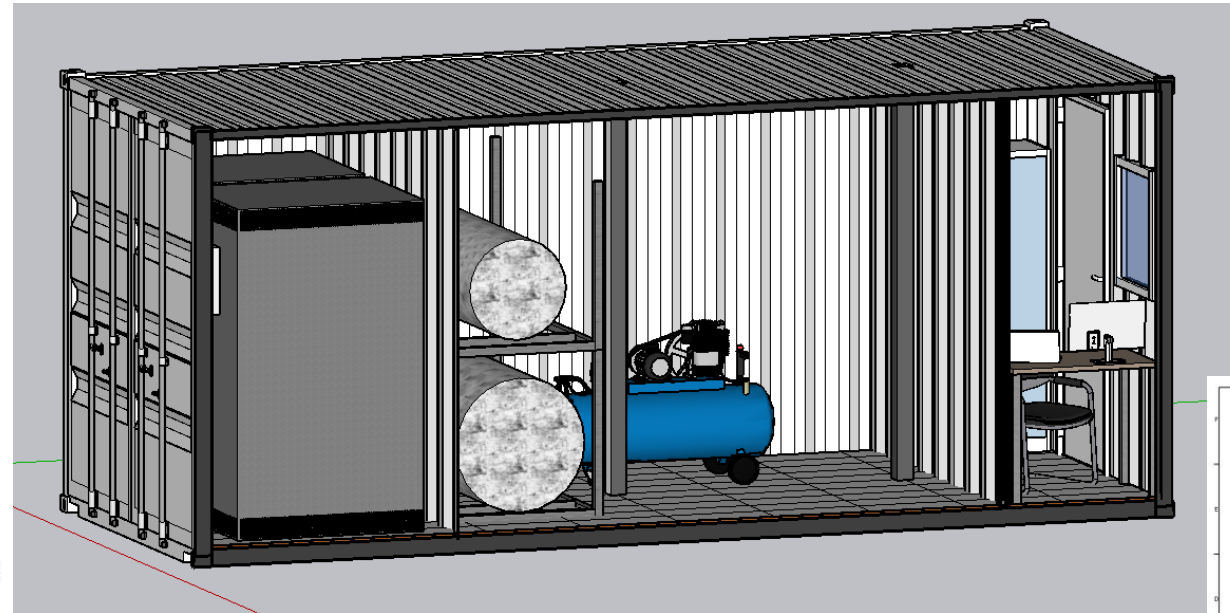
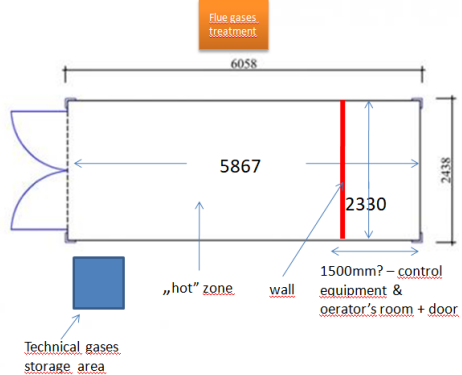


N	Working medium	Flow rate, NL/min		I/O signal	P-in	P-out
		min	max			
1	Air	5	1800	4..21 mA	2.5	0.5
2	Air	1	300	4..21 mA	2.5	0.5
3	Air	0	33	4..21 mA	2.5	0.5
4	CO2	7.5	300	4..21 mA	2.5	0.5
5	CO2	0.1	15	4..21 mA	2.5	0.5
6	CO2	0	35	4..21 mA	2.5	0.5
7	N2	5	300	4..21 mA	2.5	0.5
8	N2	12	500	4..21 mA	2.5	0.5
9	H2	0	5	4..21 mA	2.5	0.5
10	H2	6	250	4..21 mA	2.5	0.5

N	Working medium	Power rate, kW		T_max, C deg
		min	max	
1	Cathodic main electric heater	10	15	800
2	Cathodic supporting electric heater	1.2	3	900
3	Anodic main electric heater	2	5	800
4	Anodic supporting electric heater	1.2	3	900
5	Water steam generator	1.3	3	400

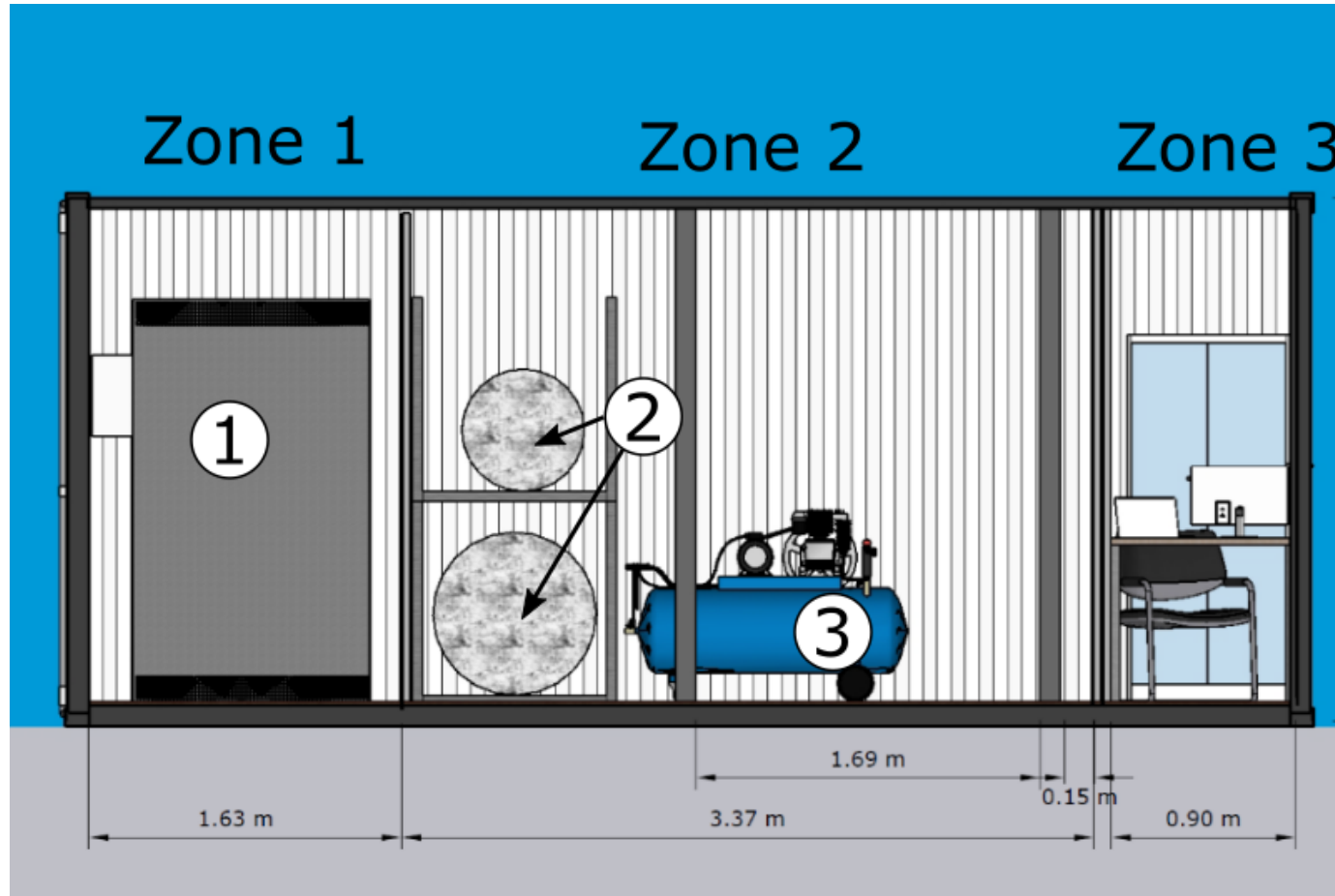
„Modular system based on Molten Carbonate Fuel Cells with tailored composite members designed for specific flue gas compositions oriented into CCS integration with an industrial power plant”, project contract number NOR/POLNORCCS/MOLCAR/00-17/2020-00

# Task 3.2: Preparation of a prototype installation with MCFC



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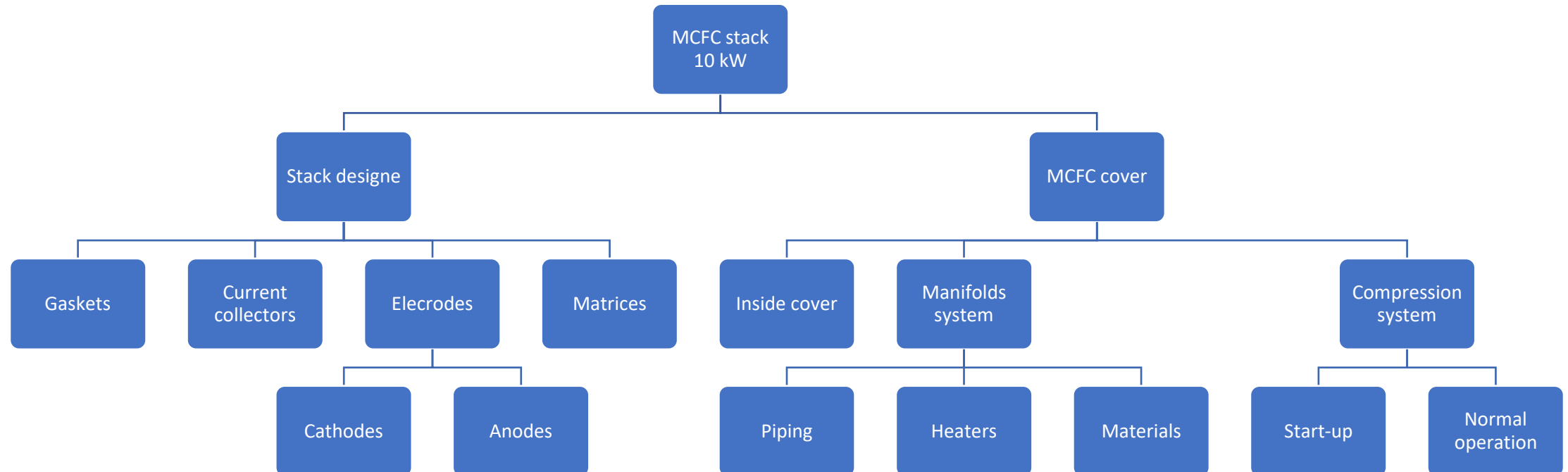
## Task 3.2: Preparation of a prototype installation with MCFC



Container design side view: 1 – MCFC stack, 2 – gas heaters, 3 – Air compressor

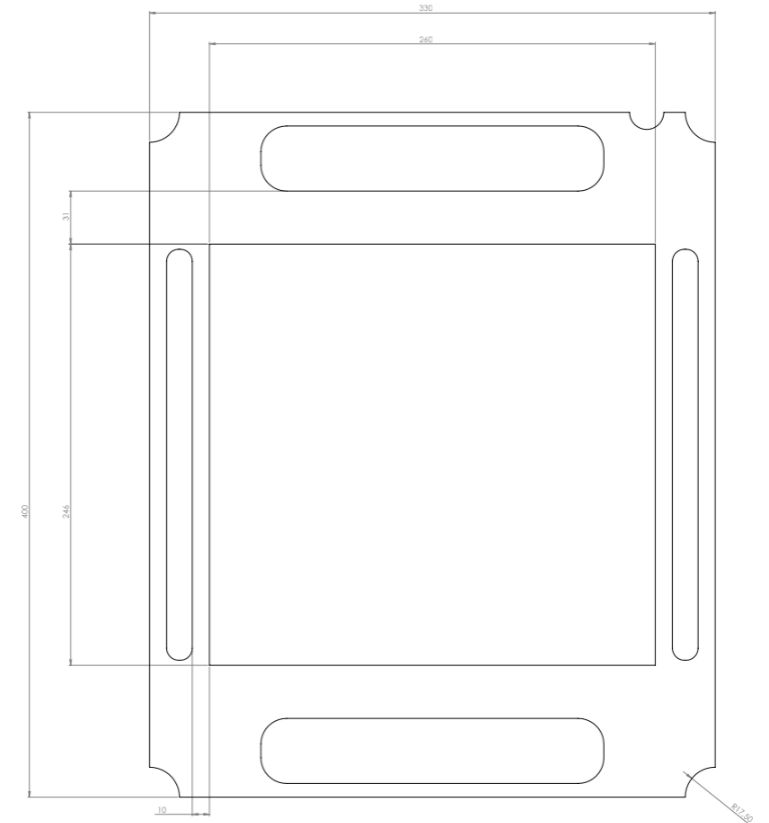
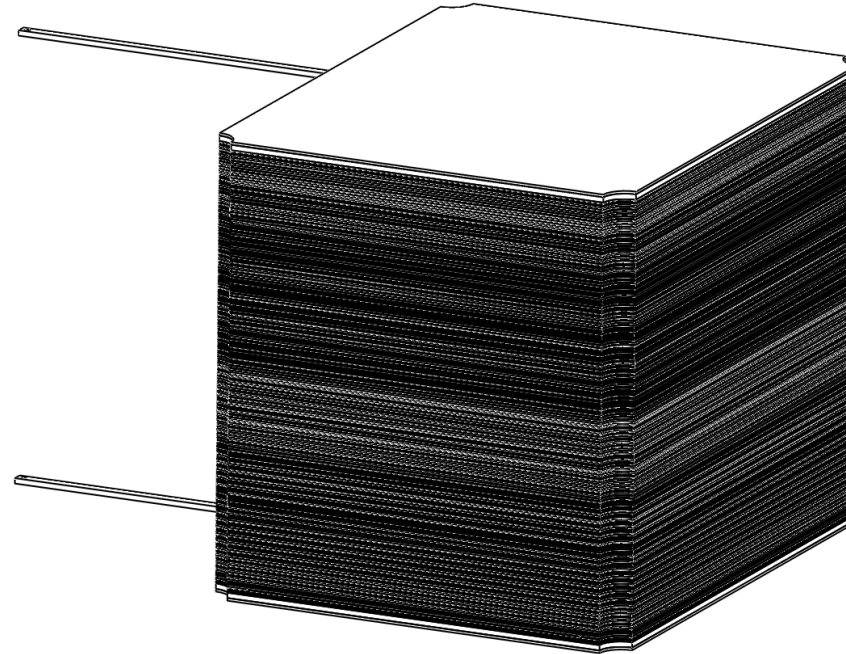
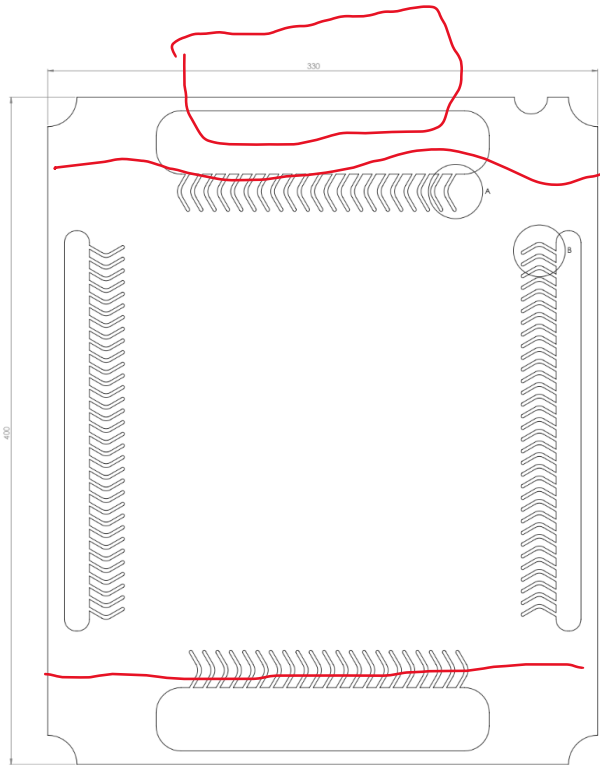
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# Work break down structure



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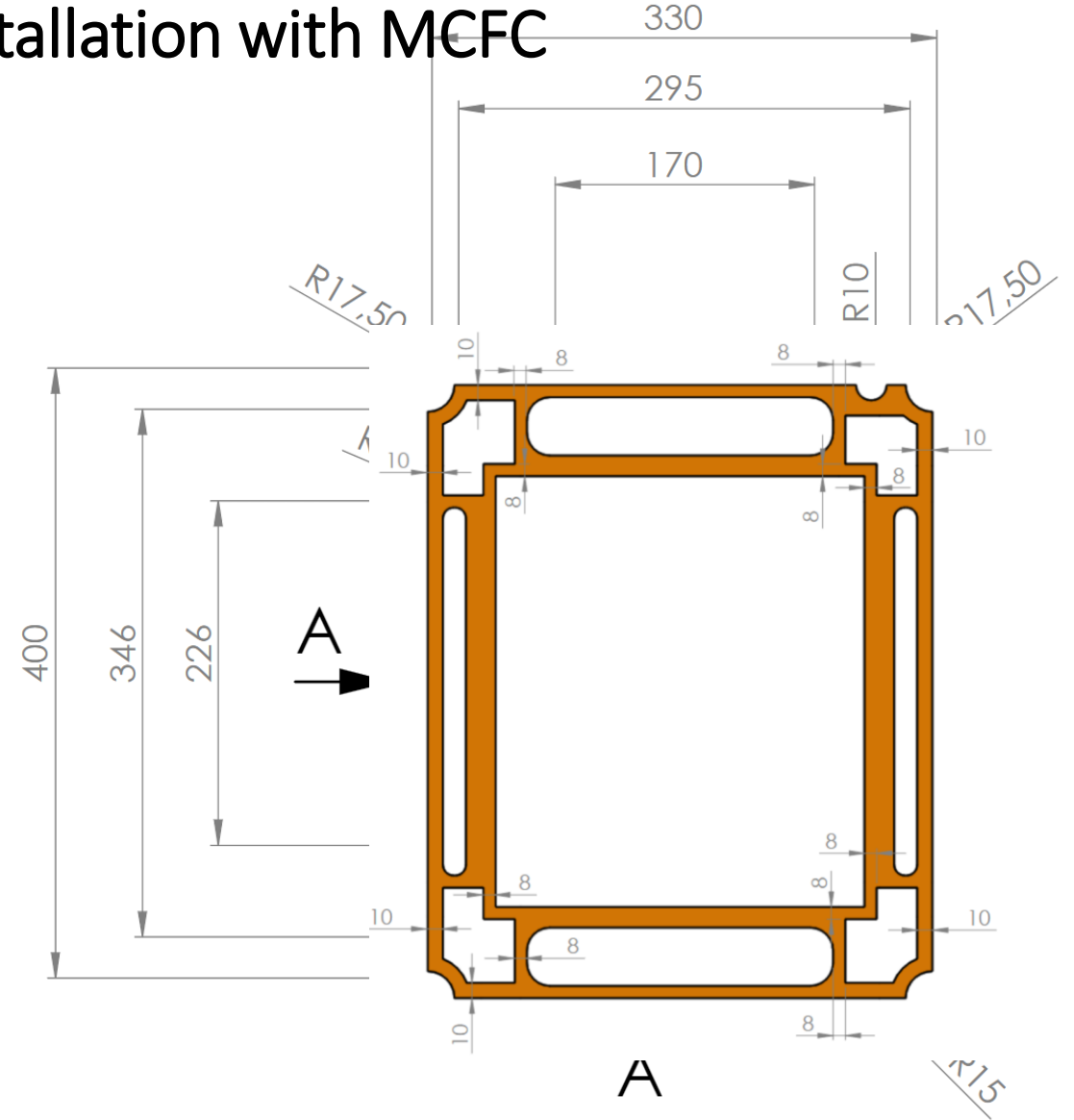
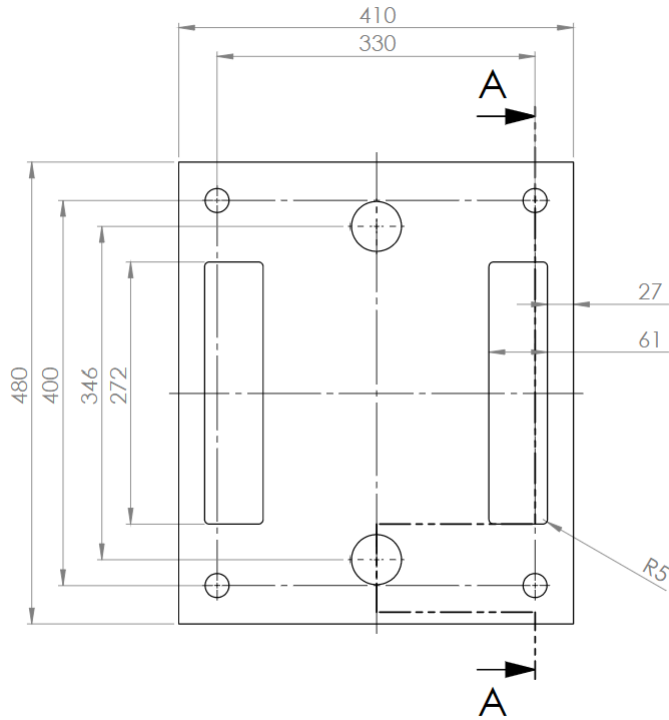
## Task 3.2: Preparation of a prototype installation with MCFC



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# Task 3.2: Preparation of a prototype installation with MCFC

## Manifolds modification



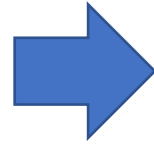
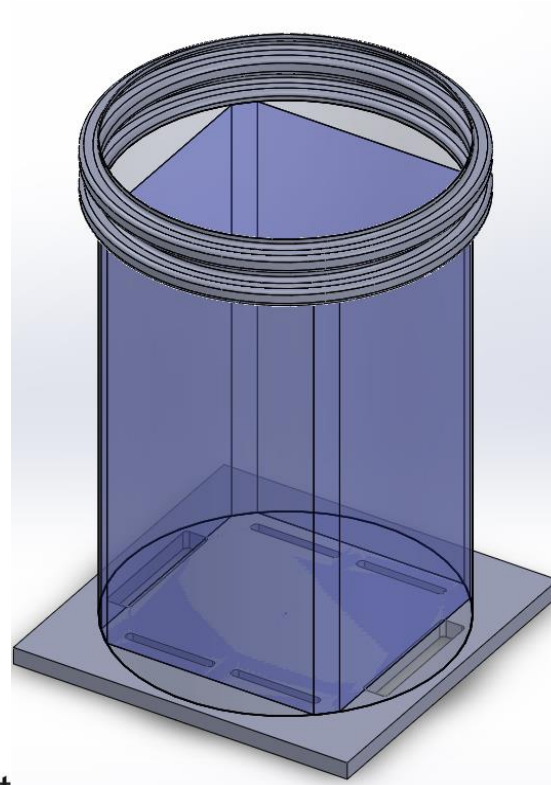
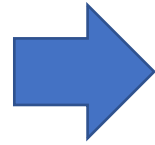
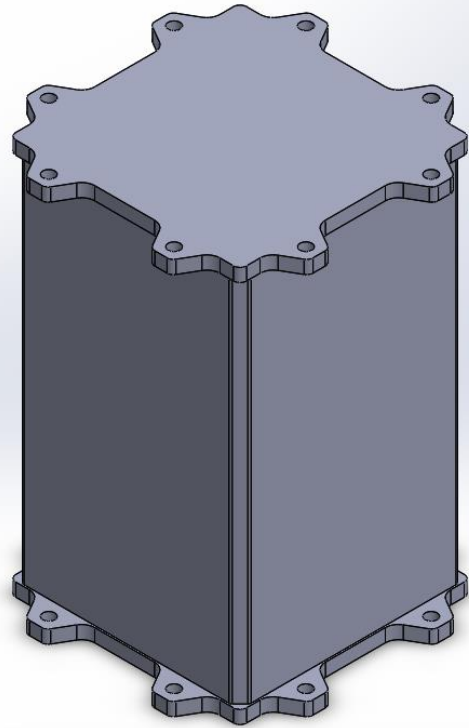
„modular system based on molten Carbonate Fuel  
designed for specific flue gas compositions orientec  
power plant”, project contract number NOR/POL



# Task 3.2: Preparation of a prototype installation with MCFC

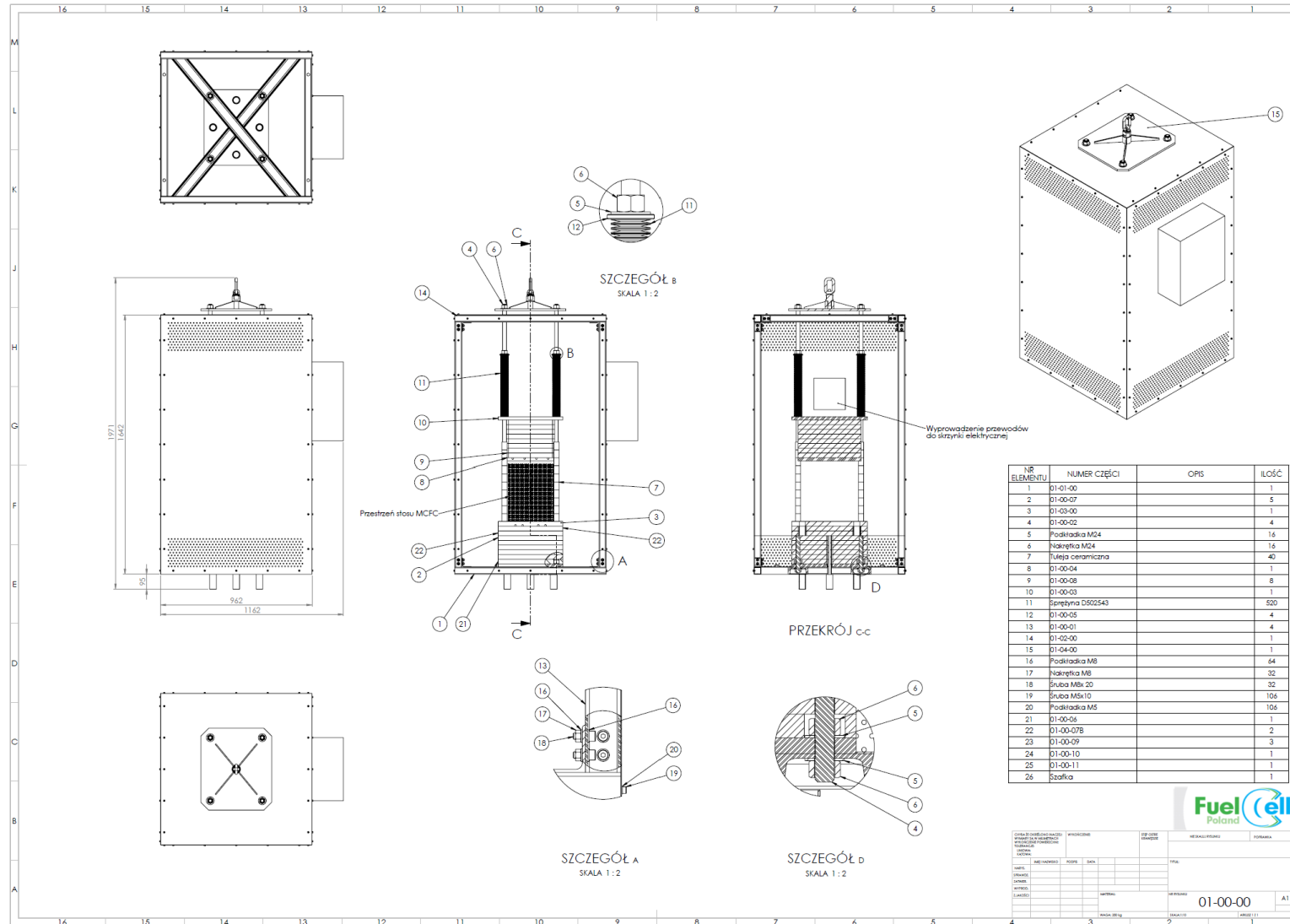
## Inside cover modification

No inside cover



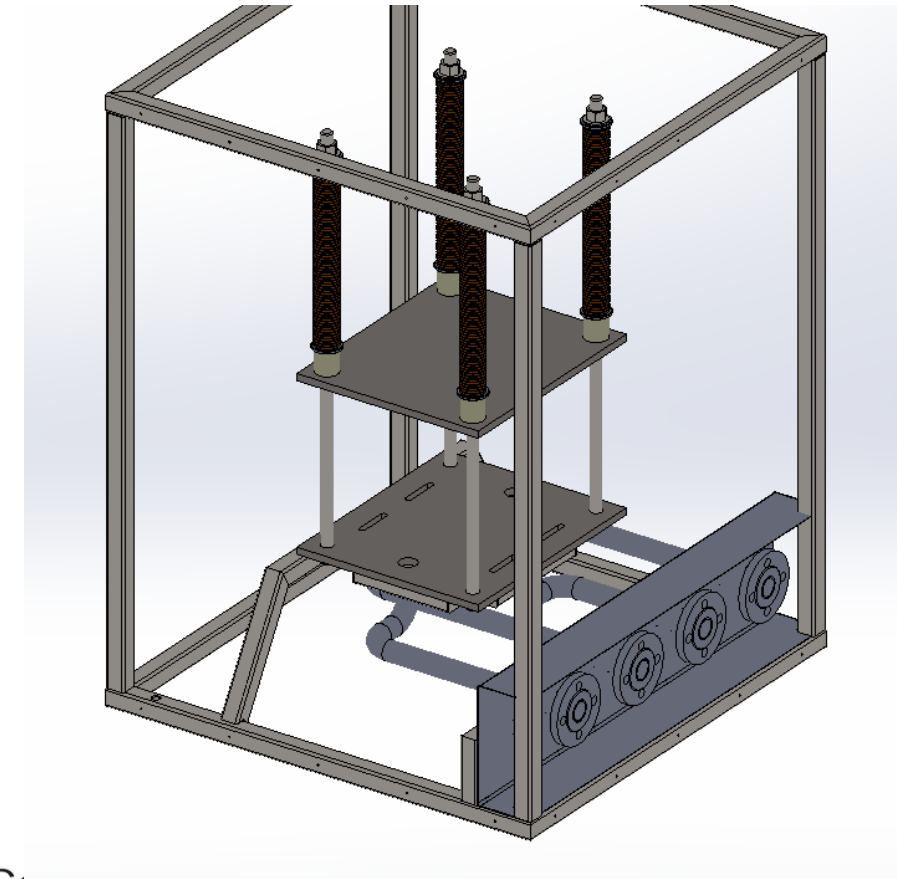
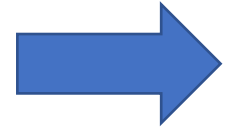
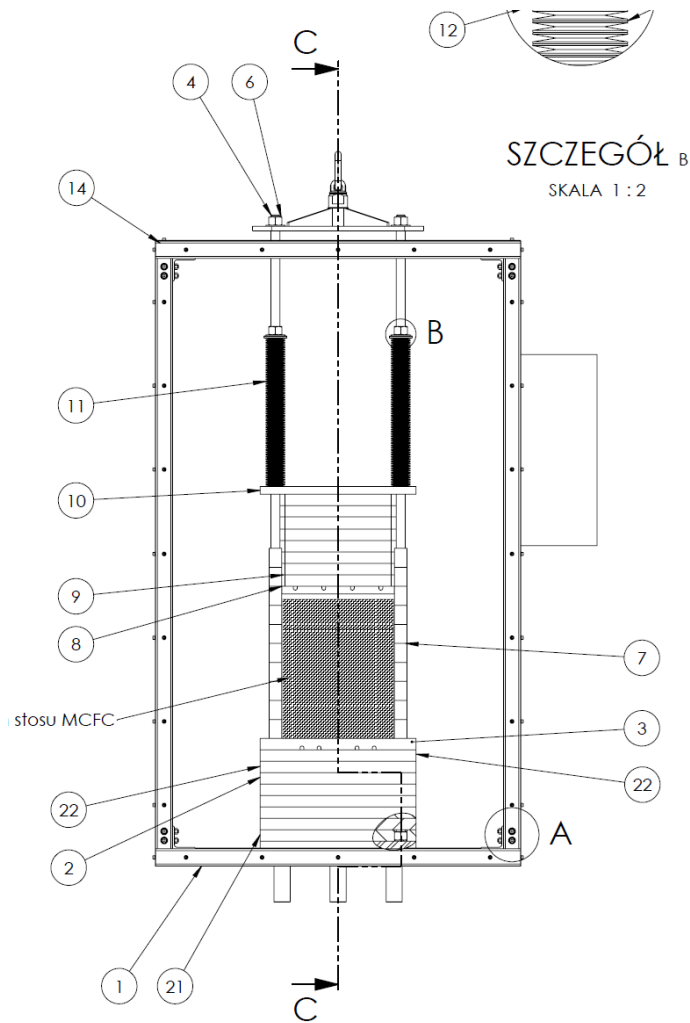
Final inside cover design – to be patented

„Modular system based on Molten Carbonat designed for specific flue gas compositions oriented into CCS integration with an industrial power plant”, project contract number NOR/POLNORCCS/MOLCAR/00-17/2020-00 composite members



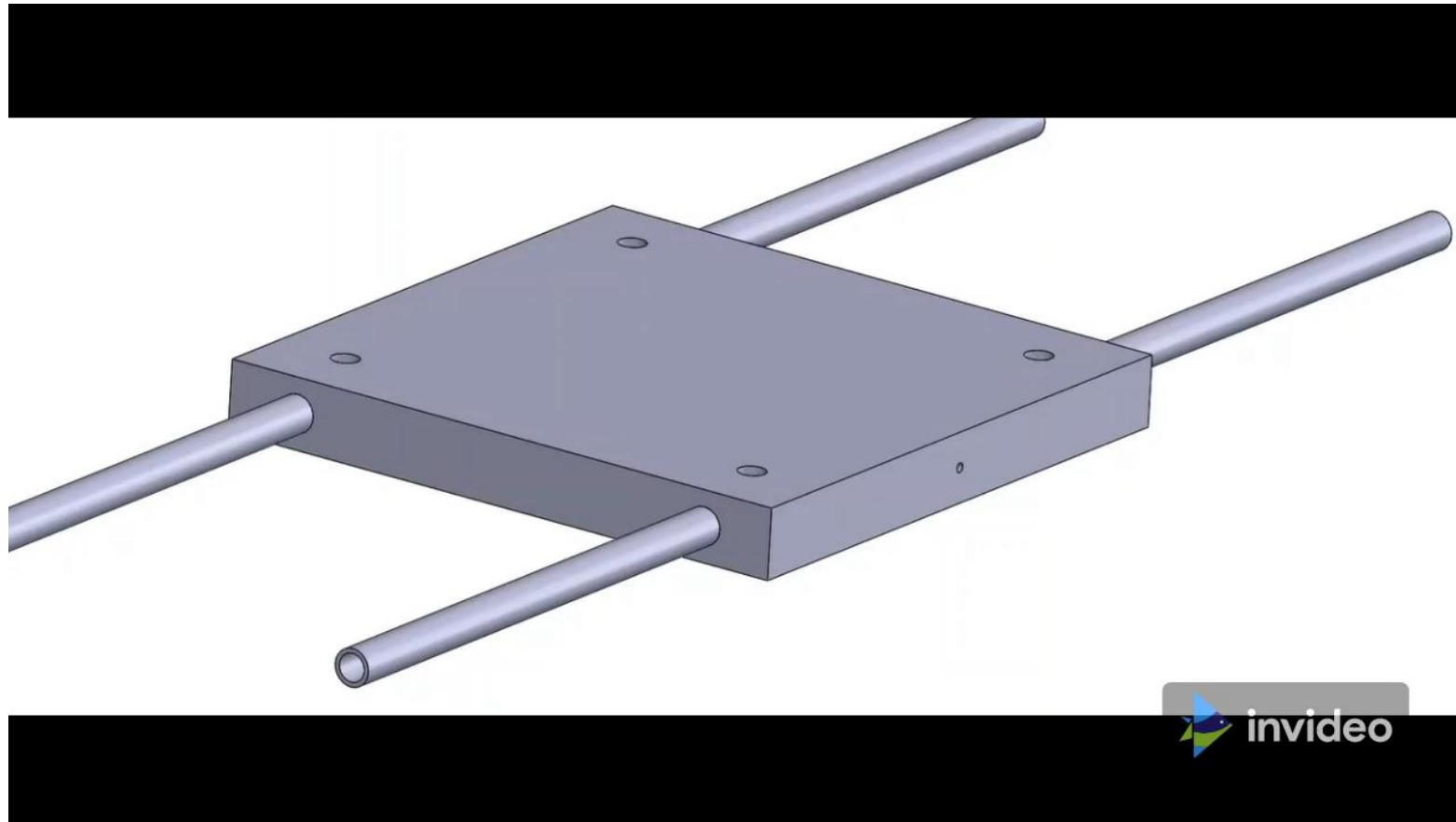
„modular system based on molten carbonate fuel cells with tailored composite members designed for specific flue gas compositions oriented into CCS integration with an industrial power plant”, project contract number NOR/POLNORCCS/MOLCAR/00-17/2020-00

# Task 3.2: Preparation of a prototype installation with MCFC



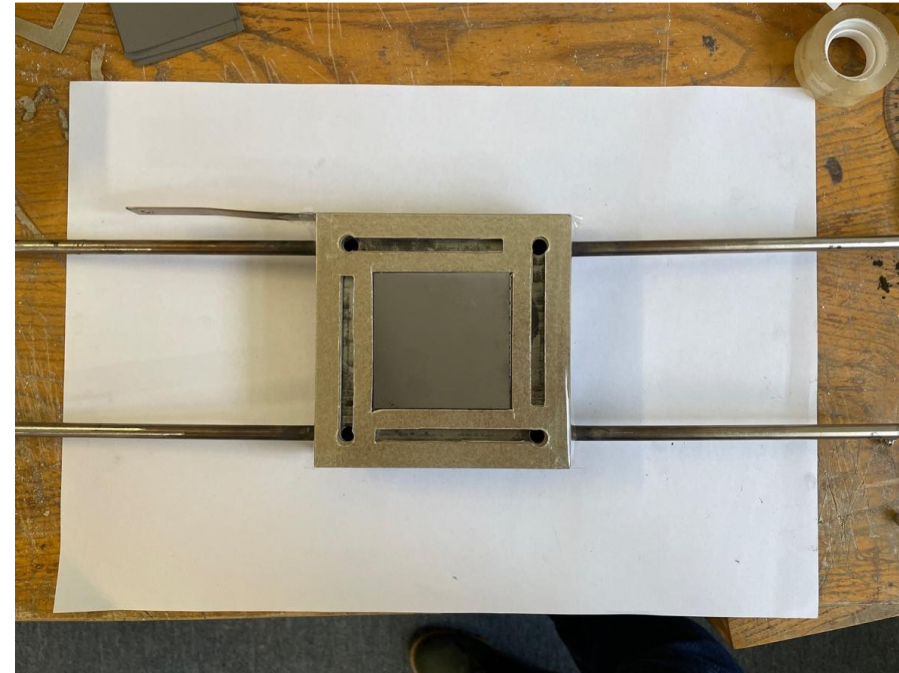
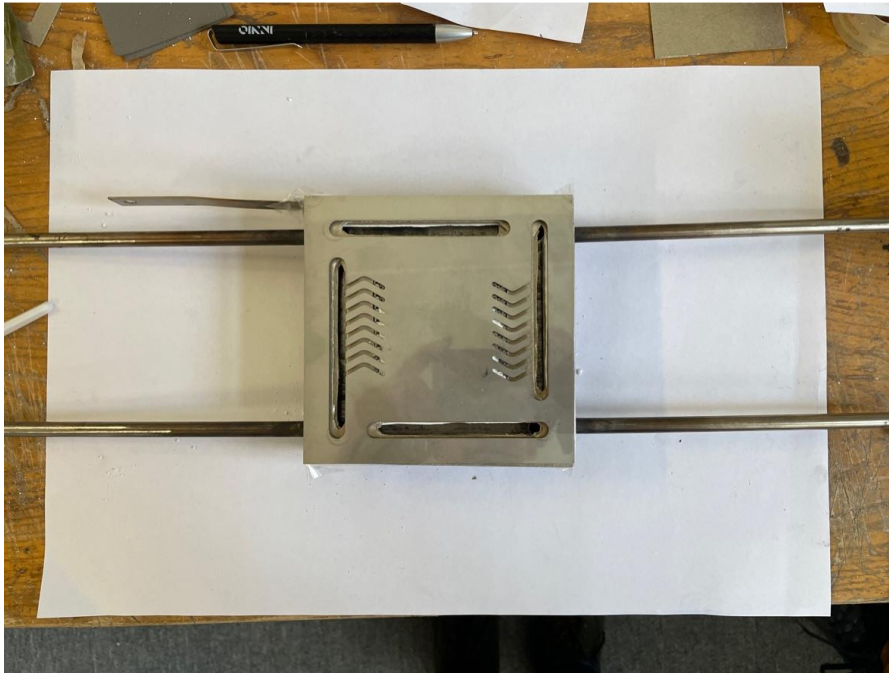
Molten Carbonate Fuel Cells with tailored composite members designed to operate at gas compositions oriented into CCS integration with an industrial power plant”, project contract number NOR/POLNORCCS/MOLCAR/00-17/2020-00

# Prototyping of single MCFC cell construction



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## Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



Prototyping of single MCFC cell construction

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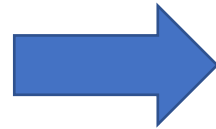
## Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



Prototyping of single MCFC cell construction

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## Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



If something works out on a small scale, then we start testing in the target size.

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## Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



Scale up: MCFC single cell in  
final design – assembly  
video

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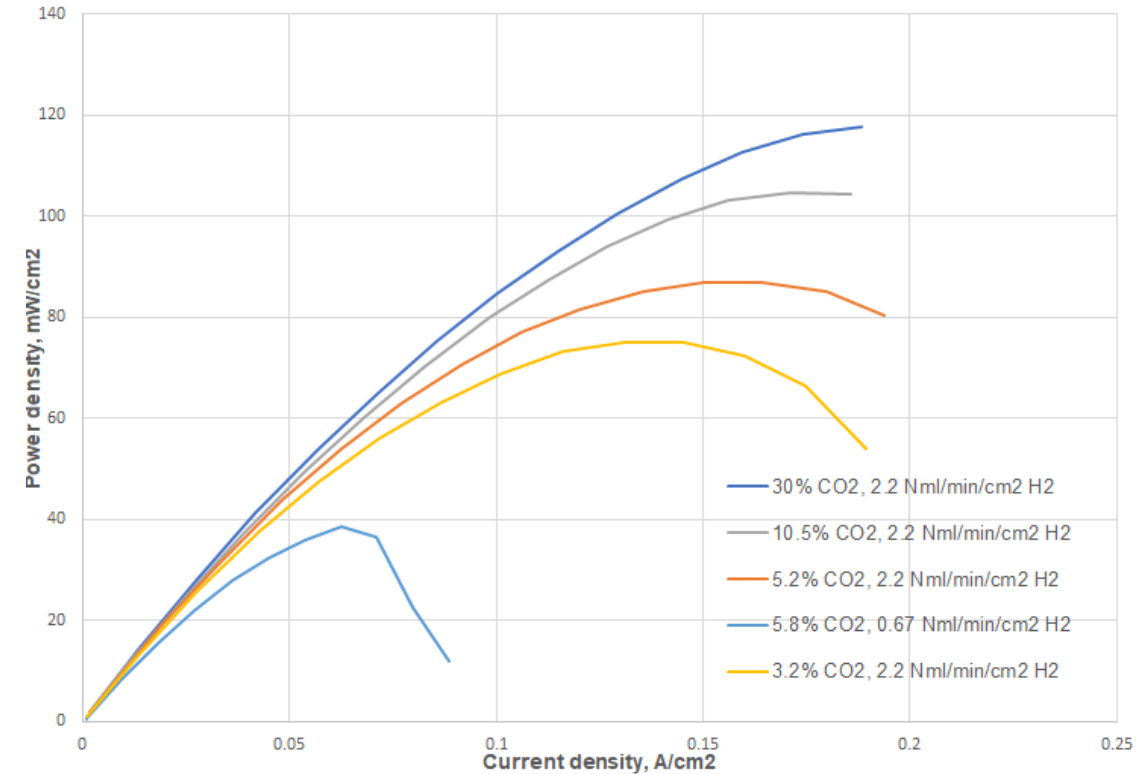
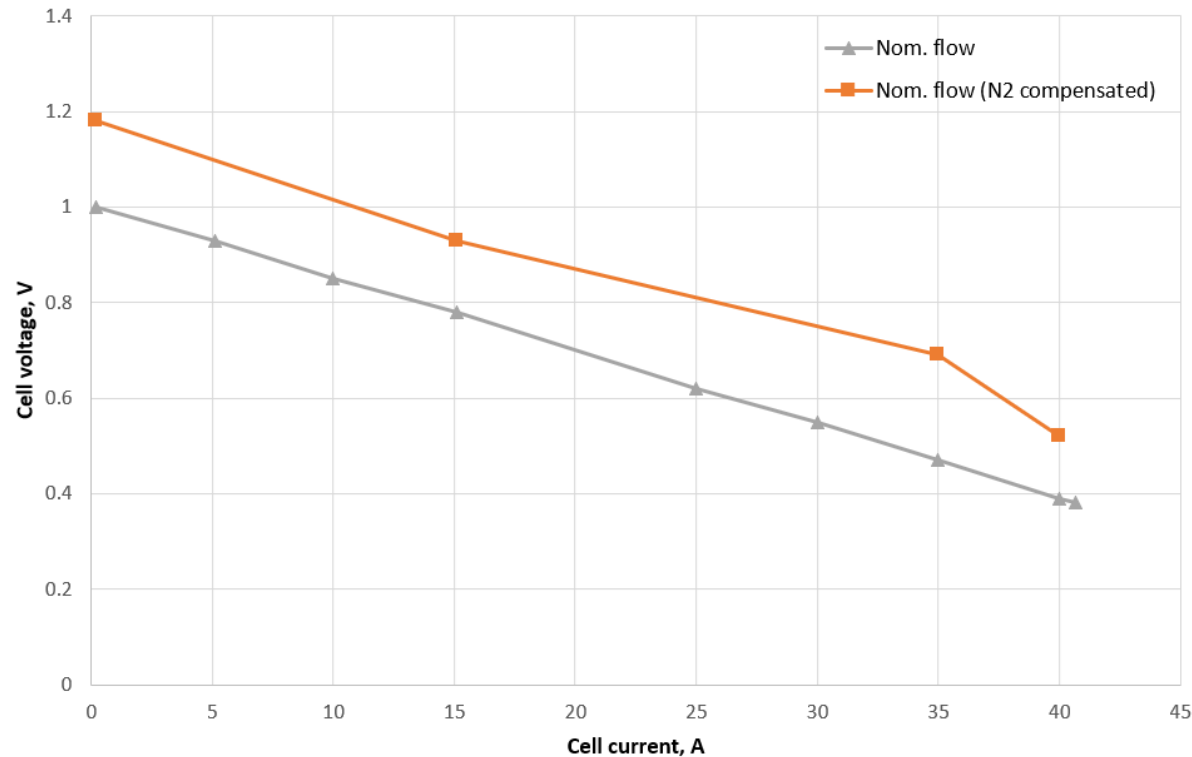


## Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



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# Task 3.3 Test run and verification of correct operation of components and a complete container installation with an MCFC stack



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